

Fig. 4

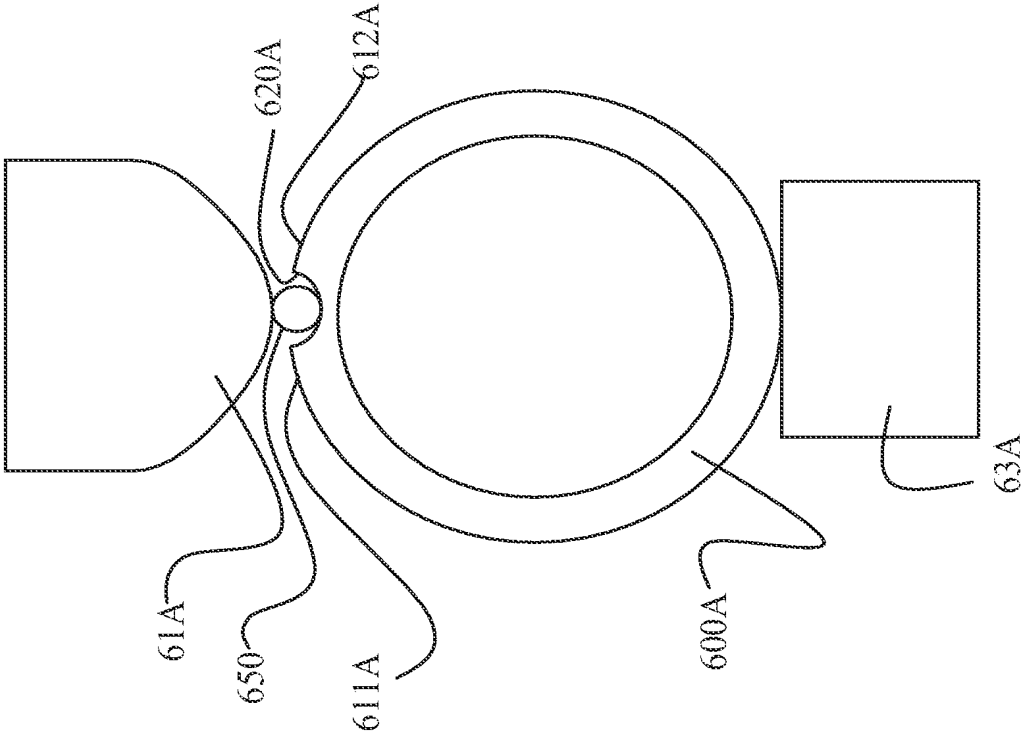


Fig. 6A

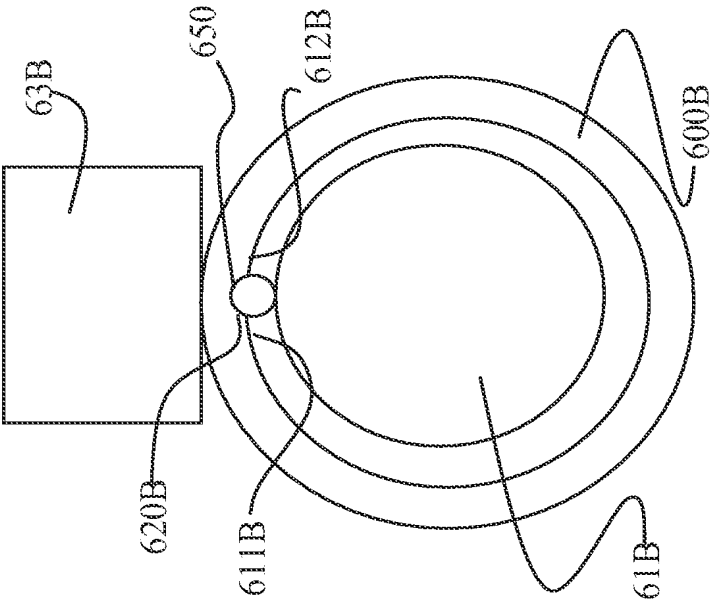


Fig. 6B

SEM VIEW OF EXEMPLARY WELDED JUNCTION

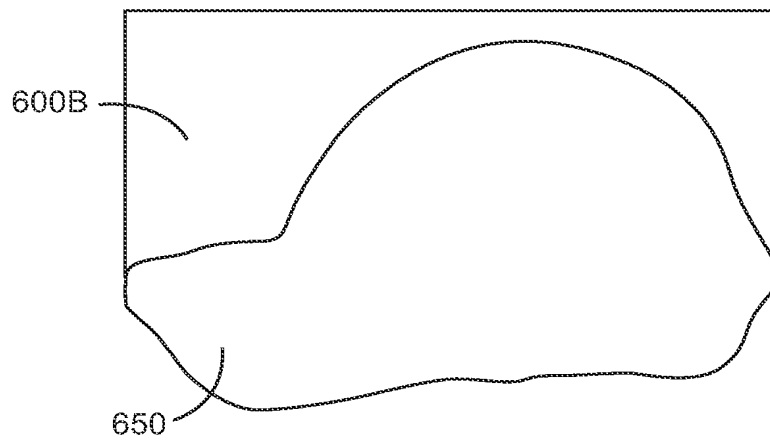


Fig. 6C

EXEMPLARY WELDING PROCESS: TIME vs. CURRENT

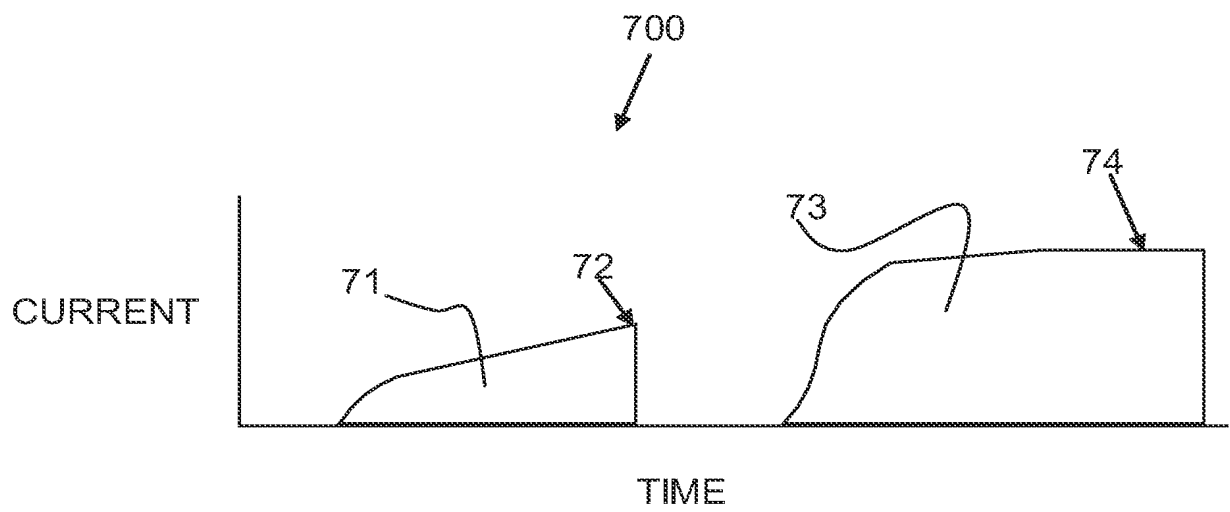


Fig. 7